



# BEST AVAILABLE TECHNIQUE

## for emptying 20-25 kg bags containing polymer additives



1

**Start the ventilation system.**

Place the bag under or near the ventilation system, over the discharge chute or other filling opening.



2

**Place the bag so that the fill spout is facing the operator.**

**Cut the bag on the side opposite the fill spout.**



3

**Turn the bag with cut side down to empty it.**



4

**Shake the bag vigorously.**



5

**Notice the spout: if the bag is cut on the opposite side, the fill spout will be full of product.**

The exhaust hood should be adequately sized to capture the fine dust.



6

**While still near the vent opening, roll up the bag to remove all the trapped air.**



7

**Take care that the empty packaging is folded and packed into another bag for disposal. Tightly close the bag between uses.**



8

**When full, close and seal the outer bag and place in a shipping container for proper disposal, such as incineration or controlled landfill.**